

SAFETY DATA SHEET (SDS)

according to 1907/2006/EC, Article 31

Printing Date: 19.07.2017

Version number 5

Revision: 19.07.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Trade name: 245 Lead (Pb) Alloy Solder Wire**Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Further information obtainable from:

Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008

GHS08 health hazard

Carc. 2 H351 Suspected of causing cancer.

Repr. 1B H360 May damage fertility or the unborn child.

STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07



GHS08

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Signal word Danger

Hazard-determining components of labelling:

LEAD (Pb)
Modified Rosin

Hazard statements

H302 Harmful if swallowed.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of water.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:

Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.
Restricted to professional users.

2.3 Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

Description: Mixture of substances listed below with nonhazardous additions.

Chemical components:

CAS: 7439-92-1 EINECS: 231-100-4	LEAD (Pb)	☠ Carc. 2, H351; Repr. 1B, H360; STOT RE 2, H373 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332	25-60%
Trade Secret	Modified Rosin	⚠ Skin Sens. 1, H317	1.0-3.0%
CAS: 7440-22-4 EINECS: 231-131-3	SILVER (Ag)	substance with a Community workplace exposure limit	0-3.0%

SVHC

This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water.

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After swallowing: Seek immediate medical advice.**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:** CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.**5.2 Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

5.3 Advice for firefighters**Protective equipment:** No special measures required.**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation**6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.**6.3 Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**7.1 Precautions for safe handling** Prevent formation of aerosols.**Information about fire - and explosion protection:** No special measures required.**7.2 Conditions for safe storage, including any incompatibilities****Storage:****Requirements to be met by storerooms and receptacles:** Store in a cool location.**Information about storage in one common storage facility:** Not required.**Further information about storage conditions:**

Keep container tightly sealed.

Store in dry conditions.

Exposure to sulfur or to high humidity will tarnish the solder surface.

7.3 Specific end use(s) No further relevant information available.**SECTION 8: Exposure controls/personal protection****Additional information about design of technical facilities:** No further data; see item 7.

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8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

CAS: 7440-22-4 SILVER (Ag)

WEL | Long-term value: 0.1 mg/m³

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Respiratory protection:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves

Cloth gloves

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Safety Glasses with Side Shields Required

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance:

Form: Solid
Colour: Silver grey
Odour: Mild

pH-value: Not determined.

Change in condition

Melting point/freezing point: > 100 °C
Undetermined.

Initial boiling point and boiling range: 1,740 °C

Flash point: > 60 °C

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Auto-ignition temperature: Product is not selfigniting.
Explosive properties: Product does not present an explosion hazard.
Density at 20 °C: 7 g/cm³
Solubility in / Miscibility with water: Not miscible or difficult to mix.
Solvent content:
Organic solvents: 0.2 %
Solids content: 99.9 %

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products:
 Carbon monoxide and carbon dioxide
 When heated, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes, acids, and terpenes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
 Harmful if swallowed.

LD/LC50 values relevant for classification:

CAS: 7439-92-1 LEAD (Pb)

Oral	LD50	500 mg/kg (ATE)
Inhalative	LC50/4 h	11 mg/l (ATE)

Modified Rosin

Oral	LD50	>4,000 mg/kg (Rat)
Dermal	LD50	>2,500 mg/kg (rabbit)

Primary irritant effect:

Skin corrosion/irritation Possible local irritation by contact with flux or fumes.

Serious eye damage/irritation Smoke during soldering can cause eye irritation.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

May damage fertility or the unborn child.

STOT-single exposure Based on available data, the classification criteria are not met.

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STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue

10 08 11 | dross and skimmings other than those mentioned in 10 08 10

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number

IMDG, IATA Void

14.2 UN proper shipping name

ADR, ADN, IMDG, IATA Void

14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA

Class Void

14.4 Packing group

ADR, IMDG, IATA Void

14.5 Environmental hazards:

Marine pollutant: No

14.6 Special precautions for user Not applicable.

14.7 Transport in bulk according to Annex II of Marpol

and the IBC Code Not applicable.

UN "Model Regulation": Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

China: Inventory of Existing Chemical Substances in China (IECSC)

Korea: Korea Existing Chemicals List (ECL)

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Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008

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Hazard pictograms



GHS07 GHS08

Signal word Danger

Hazard-determining components of labelling:

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Modified Rosin

Hazard statements

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H351 Suspected of causing cancer.

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Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

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P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.

P302+P352 IF ON SKIN: Wash with plenty of water.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3, 63

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

Department issuing SDS: Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

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IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Sens. 1: Skin sensitisation – Category 1
Carc. 2: Carcinogenicity – Category 2
Carc. 2: Carcinogenicity – Category 2
Repr. 1B: Reproductive toxicity – Category 1B
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

*** Data compared to the previous version altered.**

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